

A general rule is that product should, as much as possible, flow continuously through this sequence of processes. Each time it is put down means that it must be picked up again sometime later, which is double-handling. When such double-handling is summed over all the tens-of-thousands of skus and hundreds-of-thousands of pieces and/or cases in a warehouse, the cost can be considerable.

Another rule is that product should be scanned at all key decision points to give "total visibility of assets", which enables quick and accurate response to customer demand.

#### OPERACIONES EN UN CENTRO DE DISTRIBUCION

Receive

- Aviso de llegada
- Coordinar recibo y descargue
- Se dejan las estibas en el piso listas para el put-away
- Se escanean para incluir en el sistema la información
- En este punto se hacen controles de calidad necesarios

Aprox. 10% costos operacionales





